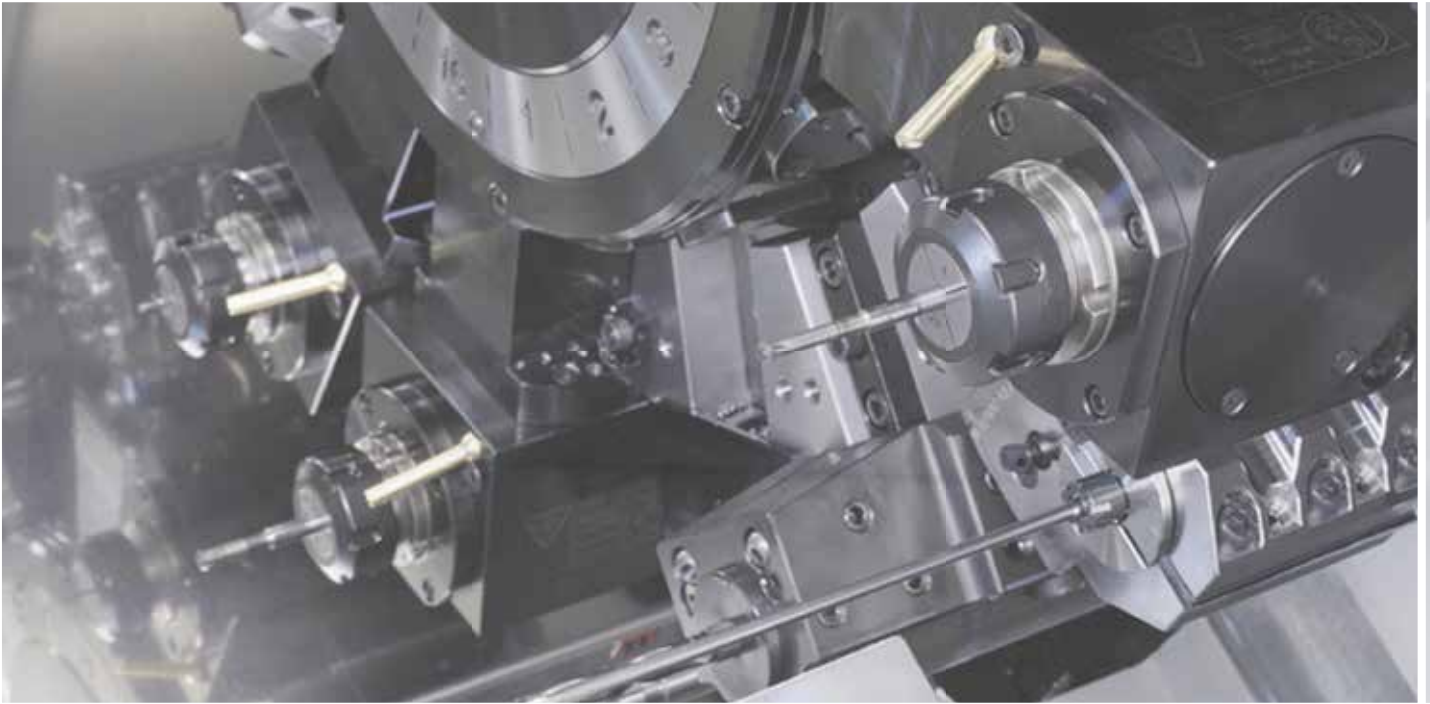


HIGH QUALITY TURNING

TORO

TD SERIES: Z800 Z1350 Models



Runs Faster,
Sleeps Less!



EUROTECH
Winning with Technology that Runs Faster, Sleeps Less!

MODEL RANGE

(15/20/25/30/35/45/55)
/- M-MS-Y-YS

PRECISION
RELIABILITY



TORO TD SERIES



TECHNICAL CHARACTERISTICS

Electric cabinet totally sealed (IP55 protection).

Front and rear roller spindle bearings cooled by oil.

Hydraulic cylinder operating at 640 psi

Integral spindle motors with oil cooling.

Smart automatic lubrication system.

Savings and reliability.

Thermal sensor in the bedplate.

It controls the temperature of the oil that cools:

- The Spindles.
- The Screw nuts.
- The ballscrew mounts.
- The turret.

Oil-cooled X and Y axes ballscrew nuts.

High quality double anchor pre-tensioned ballscrews provide high thermal stability.

Highly rigid cast iron monobloc machine bed.

Prismatic box guide ways.

Acceleration of 1g. Rapid traverse rate of 1181 ipm

TORO TD SERIES

Oil cooled turret with integrated motor. Hydraulically clamped with curvic coupling. Rigid tapping.

12,000 rpm.

Ballscrew mountings are cooled by oil.

Oil-cooled X and Y axes ballscrew nuts.

Bi-directional and interpolated laser compensation in all axis, including C axis.

Live tailstock.

Waste lubrication oil piped to a separate tank preventing coolant contamination.

Removable, separate coolant tank, guarding design prevents coolant contact with the machine bed ensuring thermal stability. The coolant tank can be removed without removing the chip conveyor.

TORO TD SERIES

INTEGRATED SPINDLES

INTEGRATED SPINDLE MOTORS INCREASE ACCURACY AND REDUCE MACHINING TIMES

The spindle is driven through a motor integrated in the headstock body itself. This construction ensures an outstanding spindle robustness and vibration dampening that significantly improves surface finish and roundness.

Additionally, spindle acceleration and braking times are shortened by about 20-50% because of the reduced inertia and higher loading capacity of oil-cooled headstocks.

Special coolant collection tray made by Eurotech.

Excellent access to adjust the detectors. Easy chip removal. Protection against coolant entering into the hydraulic circuit.

No pulleys or belts

- No belt slipping.
- Better surface finish.
- Lower noise level.

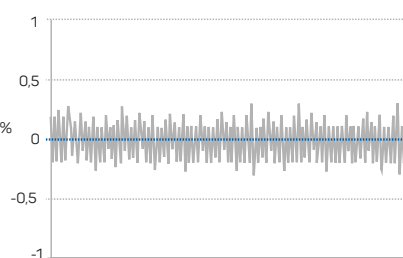
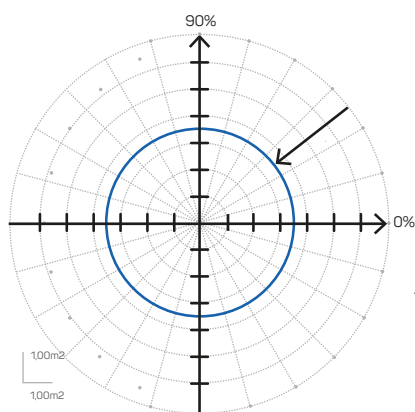
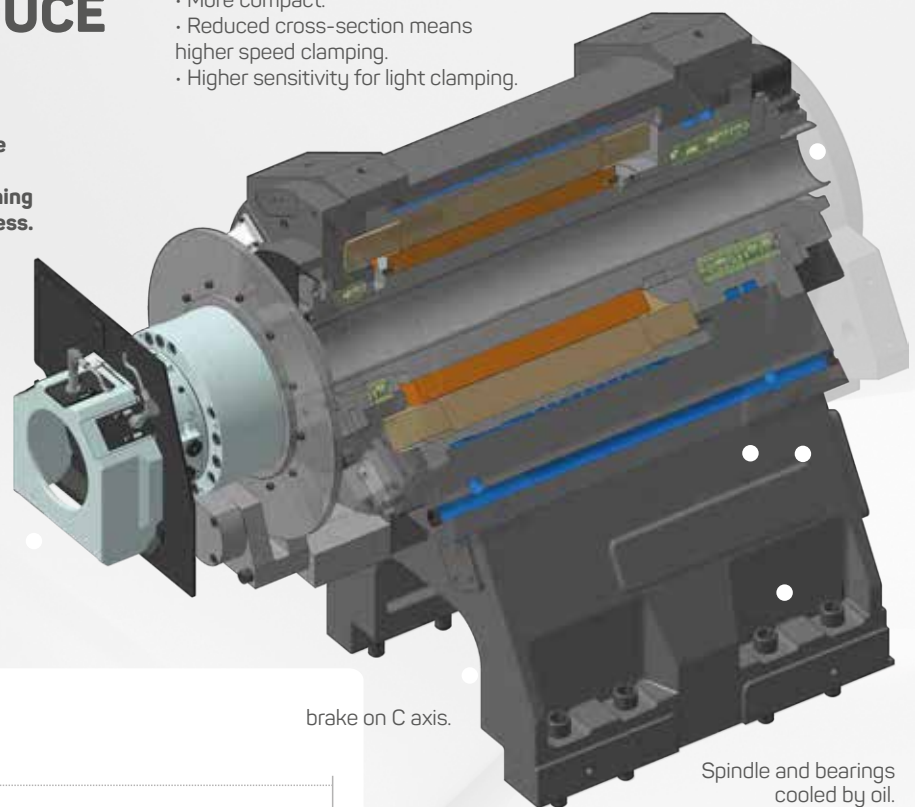
Hydraulic cylinder at 640 psi

- More compact.
- Reduced cross-section means higher speed clamping.
- Higher sensitivity for light clamping.

Built-in encoder. Compensation of mensuration errors by laser measurement and bidirectional and interpolated error correction.

Double row roller bearings can withstand substantial impacts without damage.

Greater rigidity, accuracy and durability.



brake on C axis.

Spindle and bearings cooled by oil.

Hydraulic

High performance
integrated motor.

ROUNDNESS

- MACHINE: TD 15
- MATERIAL: ALUMINIUM
- Ø 2.36 in
- ROUNDNESS ACHIEVED: 0,3 µm
- FILTER: 150 p/r (50%)
- MEASUREMENT RANGE: 0,10°

SURFACE FINISH

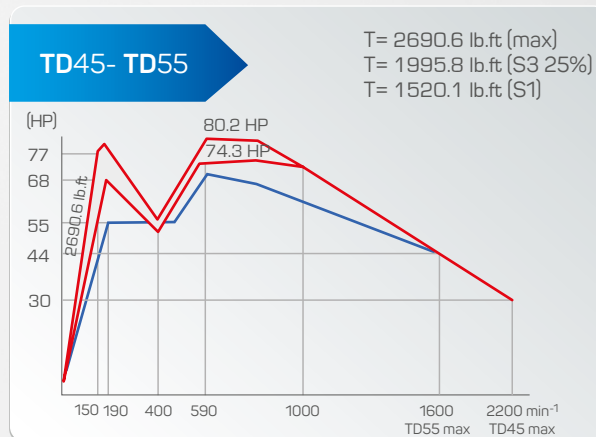
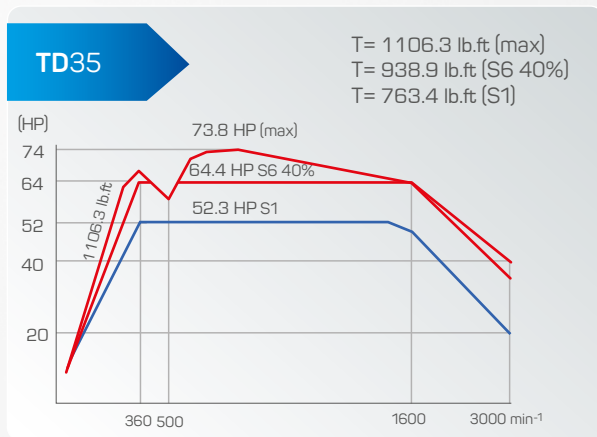
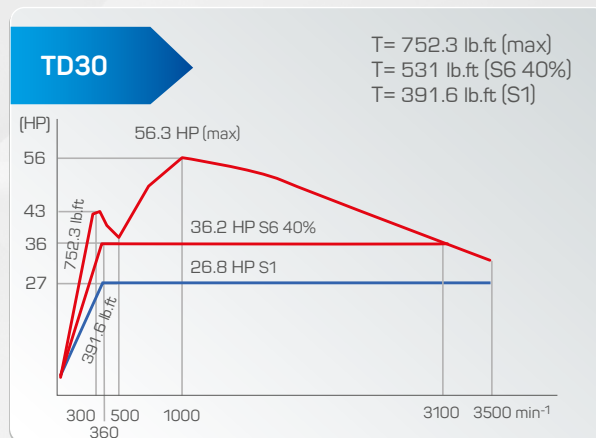
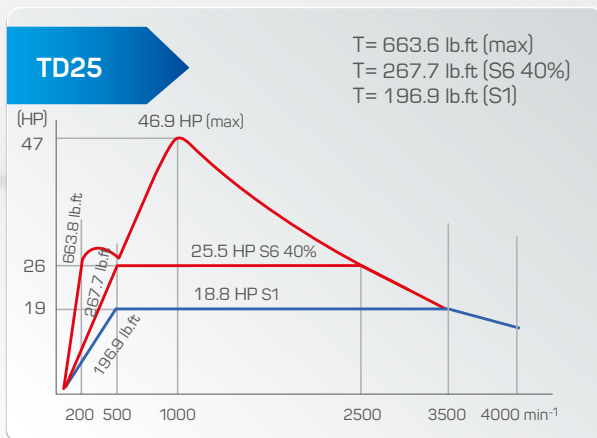
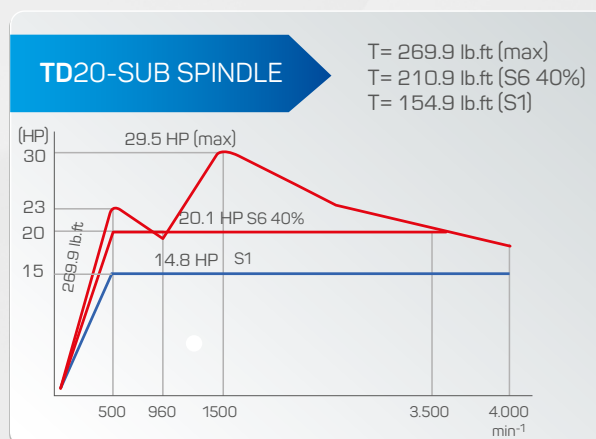
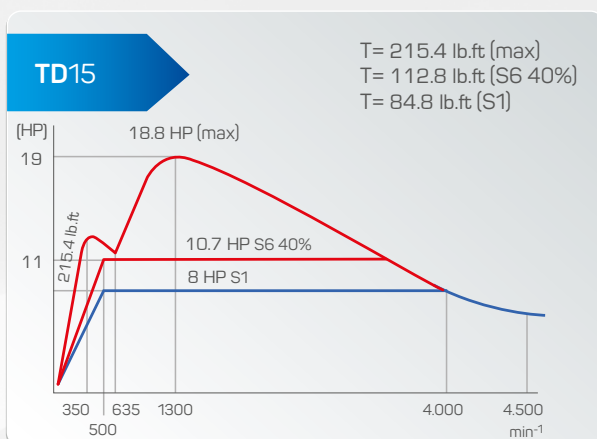
- MACHINE: TD 15
- MATERIAL: ALUMINIUM
- Ø 2.36 in
- ROUGHNESS ACHIEVED: Rmax 0,6 µm
- FILTER: 150 p/r (50%)

*The results obtained herein may not be attainable due to environmental and measuring differences.

TORO TD SERIES

INTEGRATED SPINDLES

POWER AND TORQUE DIAGRAM OF SPINDLES



EUROTECH
Runs Faster, Sleeps Less!

TORO TD SERIES

TURRET WITH A BUILT-IN MOTOR

AND HYDRAULIC
CLAMPING

12.000 rpm / 77.44 lb.ft



Turret

Sturdily-built turret, incorporating a large diameter turret disk which enables the interferences between tools and chuck to be reduced.

Indexing

Bi-directional high-speed indexing is driven by a servomotor. The motor used for turret rotation is similar to motors used for axis movement, thus achieving high rotation rigidity and smoothness.

Indexing time

The indexing time is 0.2 seconds for adjacent turret positions and 0.5 seconds for 180 degrees.

Unclamping

The turret is unclamped on retract and clamped on approach, thus ensuring an effective tool changing time of 0.2 s.

Clamping

The clamping is done by means of a hydraulic system. The locking rings are 8.66 in diameter and are a curvic coupling.

Transmission

The transmission of driven tools is fitted with Gleason type conical spiral gears, hardened and ground giving high accuracy when rigid tapping.

TURRET WITH A BUILT-IN MOTOR

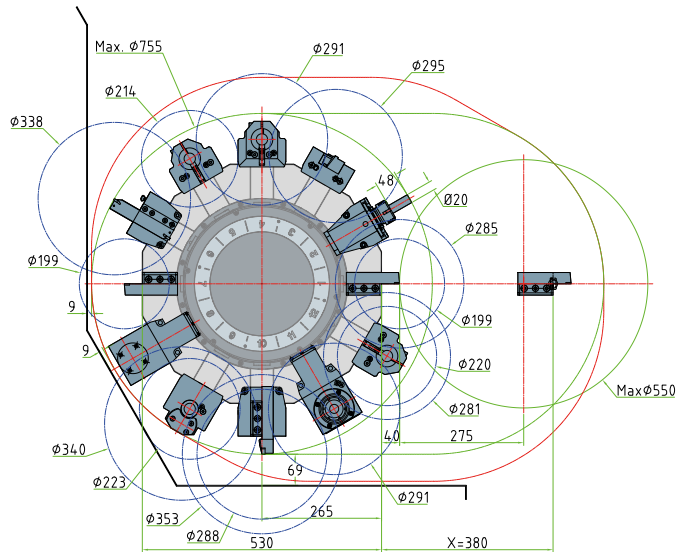
Power and torque diagram of driven tool motor.

12.000 rpm 77.44 lb.ft

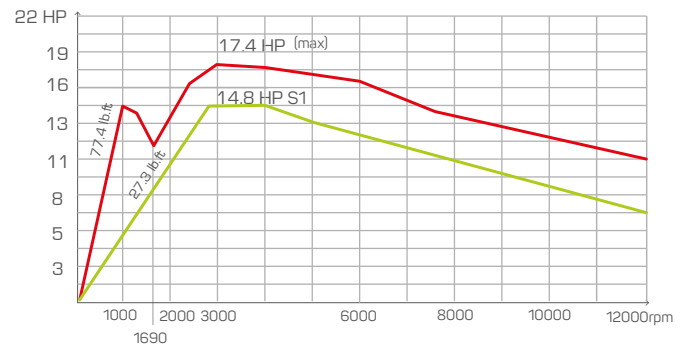
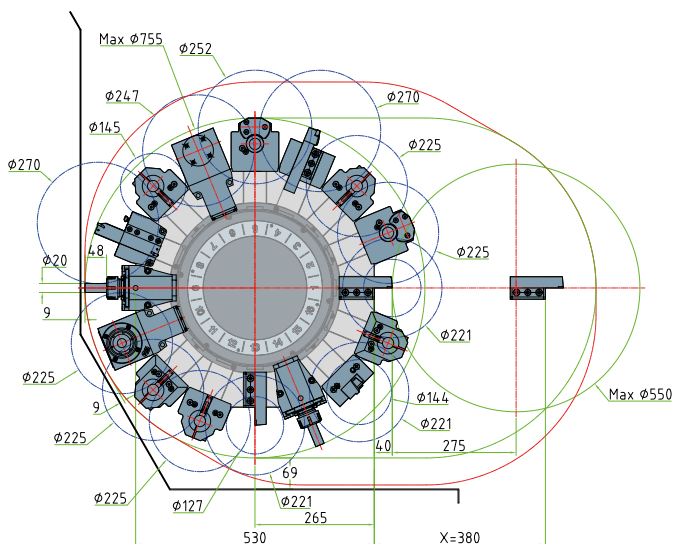
- Max.= 77.44 lb.ft / 17.43 HP

- S1 = 27.3 lb.ft / 14.8 HP

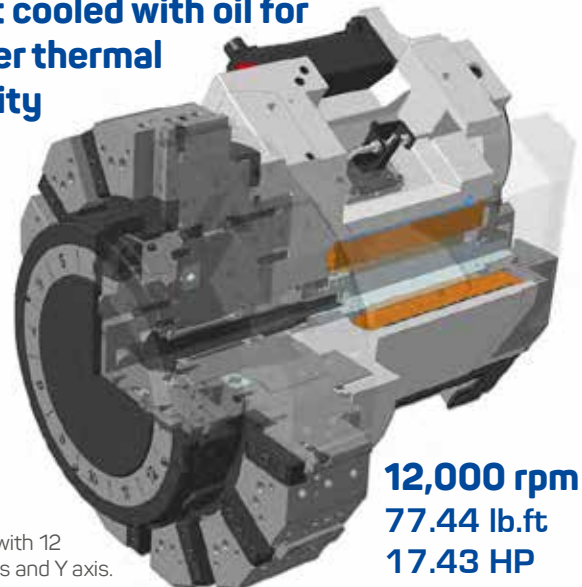
Interference diagram of driven tool motor. Turret with 12 positions.



Interference diagram of driven tool motor. Turret with 16 positions.

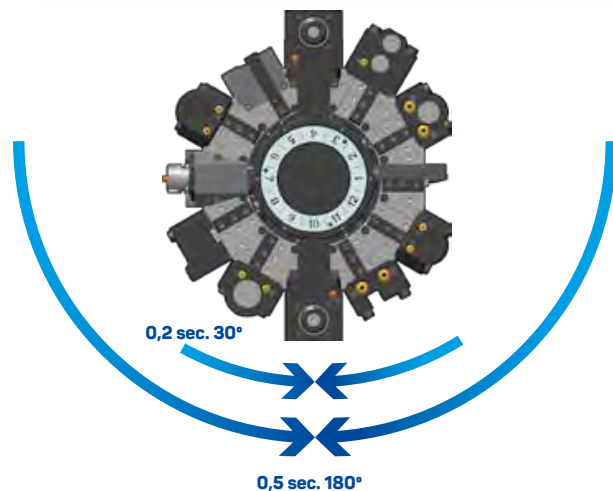


Turret cooled with oil for greater thermal stability



*Turret with 12 positions and Y axis.

12,000 rpm
77.44 lb.ft
17.43 HP



Tool Turret

The robust turret disk does not lift while indexing. The turret is unclamped on retract and clamped on approach, thus ensuring an effective tool changing time of 0.2 s.

16 positions disc. 0.2 seconds 22.5°

TORO TD SERIES TOOL HOLDERS

Boring & drilling holders Ø1.57 in



TD/10300/40
(Ø1.57 in)

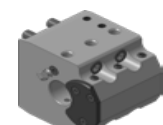


TD/10300/41
(Ø1.57 in)



TL20/10000/14 (Ø.31 in)
TL20/10000/15 (Ø.39 in)
TL20/10000/16 (Ø.47 in)
TD/10300/16 (Ø.63 in)
TD/10300/20 (Ø.79 in)
TD/10300/25 (Ø.98 in)
TD/10300/32 (Ø1.26 in)

Double boring holders Ø1.26 in



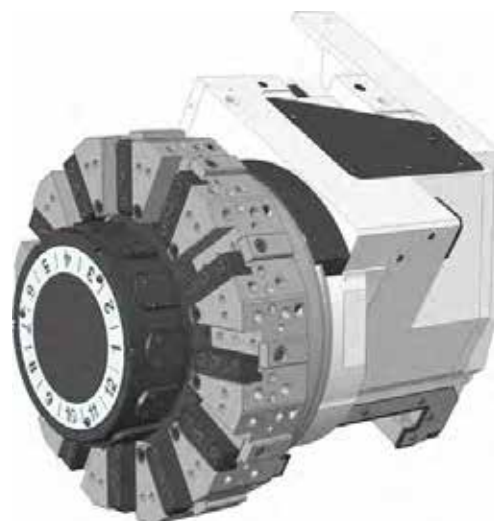
TD/10300/43
(Ø1.26 in)



TD/10300/42
(Ø1.26 in)



TL20/10000/27 (Ø.31 in)
TL20/10000/28 (Ø.39 in)
TL20/10000/29 (Ø.47 in)
TL20/10000/30 (Ø.63 in)
TL20/10000/31 (Ø.79 in)
TL20/10000/43 (Ø.98 in)



Boring holders Ø2.36 in



TD/10300/60
(Ø2.36 in)



TD/10300/50
(Ø1.97 in)

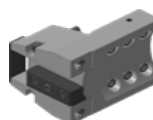
Boring holders Ø80



TD/10300/80
(Ø3.15 in)

*Not suitable for 16 station turret

Turning holders 32

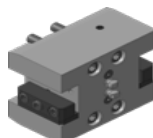


TD/10300/59

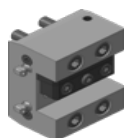
Turning holders 25



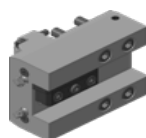
TD/10300/45



TD/10300/46



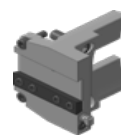
TD/10300/48



TD/10300/47



TD/10300/49



TD/10300/44

Live tool holders



TL20/10400/01B
Max: 6000 rpm



TL20/10400/05B
Max: 6000 rpm



TL20/10400/06
Max: 12000 rpm



TL20/10400/07B
Max: 6000 rpm



TL20/10400/08
Max: 12000 rpm



TL20/10400/04A
Max: 8000 rpm



TL20/10400/03A
Max: 8000 rpm



TL20/10400/09
Max: 12000 rpm



TL20/10400/10
Max: 4000 rpm

Others



TL20/10000/03



TL20/10000/36
(Ø.39 in)



TL20/10000/37



TL15/10000/05

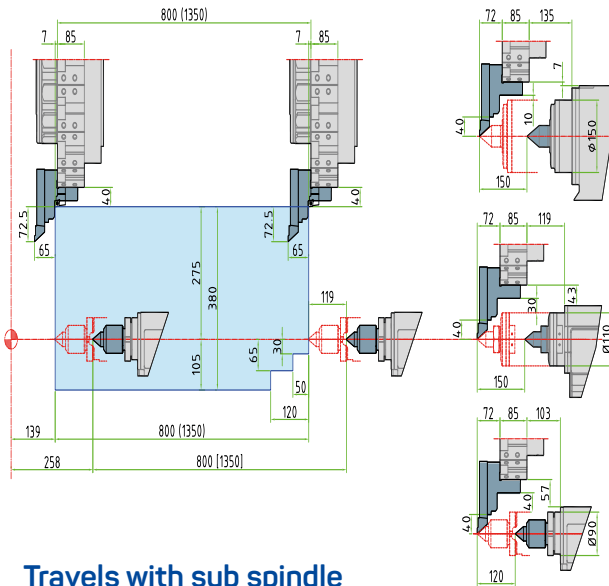


TL20/10051
TL20/10054

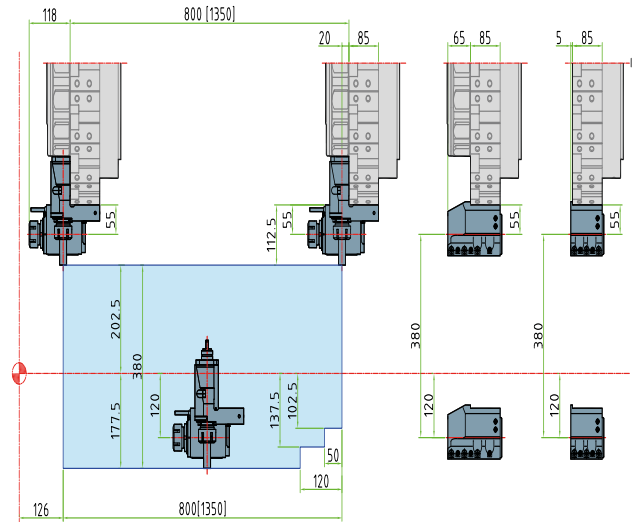
TORO TD SERIES

TRAVELS

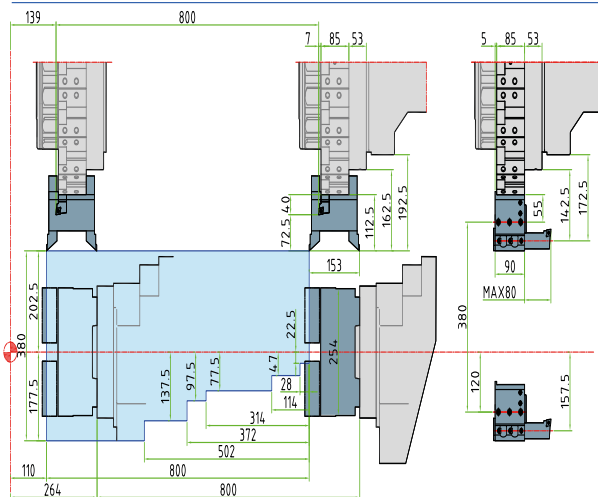
Travels with tailstock



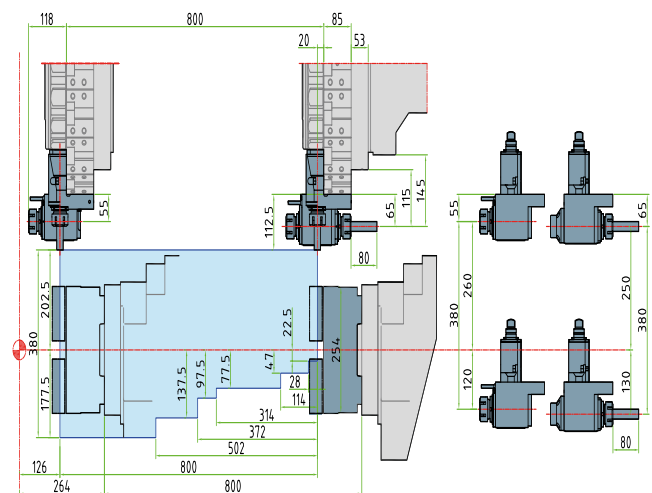
Travels with tailstock and live tooling



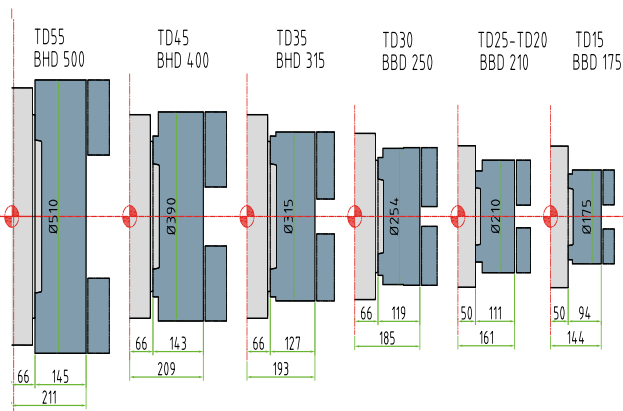
Travels with sub spindle



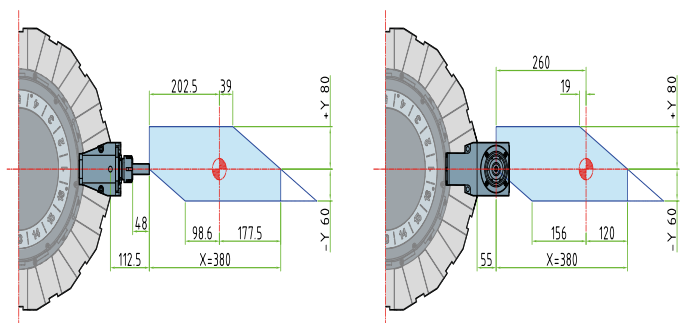
Travels with sub spindle and live tooling



Standard chucks dimensions



Y axis travel



EUROTECH
Runs Faster, Sleeps Less!

ROBOT GL20 II

AUTOMATE SHORT AND LONG BATCHES

**A range of gripper heads with 2 x 22 lb
capacity to suit your needs (GL20 II)**

Very easy to use



Easy to use and to program. CMZ have developed a conversational programming system that makes it very easy to set and use the GL20 II and GL6 Gantry robots.

- 1_3-jaw servo gripper with 2 x 180° indexing.
- 2_2-jaw servo gripper with 2 x 180° indexing.
- 3_3-jaw pneumatic gripper with 2 x 90° indexing.
- 4_Pneumatic gripper for shafts with 2 x 90° indexing.
- 5_Servo gripper for shafts with 2 x 90° indexing.

Workstocker WS-280x400x14
with 14 pallets.



**A wide range of workstockers
with large capacity permits
long periods of unmanned
operation.**

This workstocker can accommodate components to a maximum diameter of 11 in and maximum stacked height of 19.69 in (maximum travel of 15.75 in). The 14 rotary pallets each have a carrying capacity of 165.3 lb maximum.



WS700

Checking station.



EUROTECH
Runs Faster, Sleeps Less!

TORO TD SERIES



Workstocker WS-700 for shafts:

Workstocker to stock shafts from 3.15 in to 27.6 in long and from 0.39 in to 3.15 in diameter. (Contact Eurotech for other sizes).



Z axis speed
(Longitudinal): 7087 ipm

Y axis speed
(Transverse): 4724 ipm

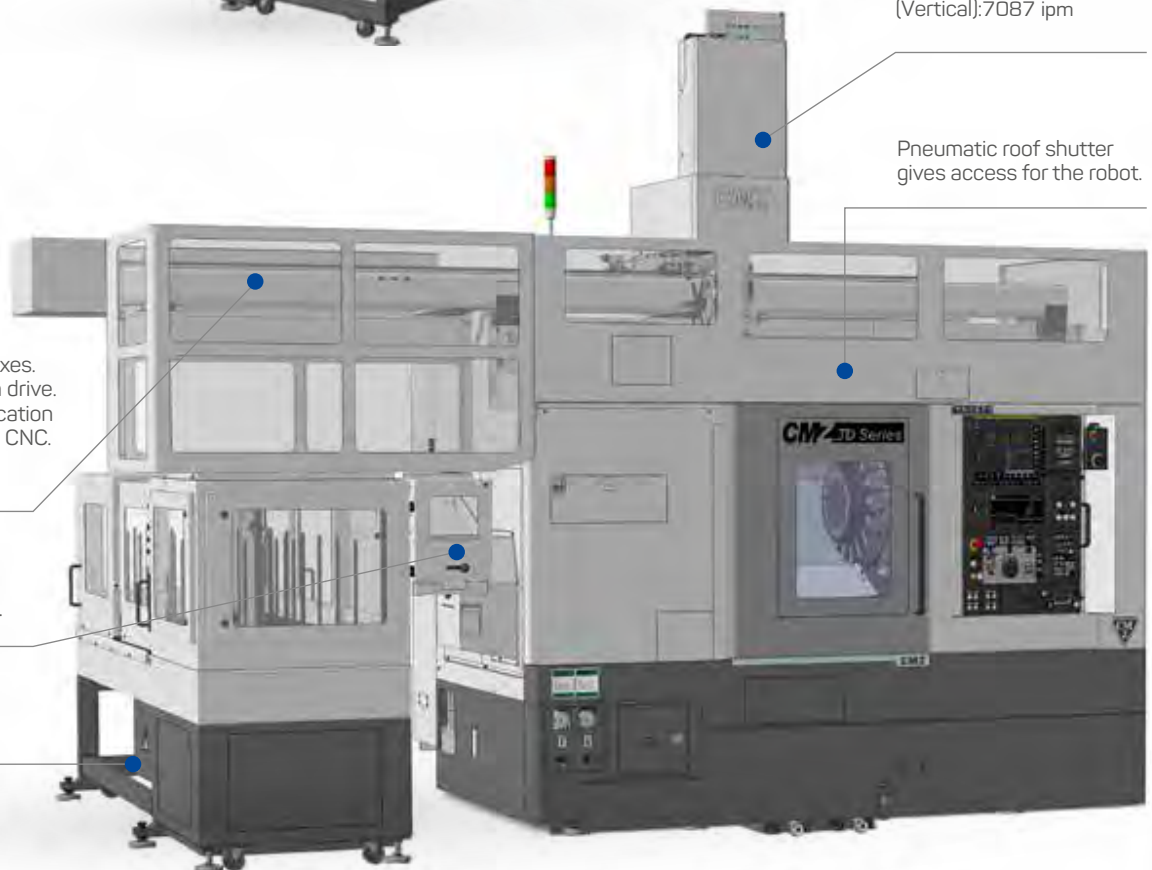
X axis speed
(Vertical): 7087 ipm

CNC controlled axes.
• Rack and pinion drive.
• Automatic lubrication controlled by the CNC.

Checking station.

WS280.

Pneumatic roof shutter gives access for the robot.



TECHNICAL SPECIFICATIONS

TECHNICAL DATA			TD15					TD20				TD25				TD30				TD35				TD45				TD55																
			TD15	TD15M	TD15Y	TD15S	TD15MS	TD15YS	TD20	TD20M	TD20Y	TD20S	TD20MS	TD20YS	TD25	TD25M	TD25Y	TD25S	TD25MS	TD25YS	TD30	TD30M	TD30Y	TD30S	TD30MS	TD30YS	TD35	TD35M	TD35Y	TD35S	TD35MS	TD35YS	TD45	TD45M	TD45Y	TD45S	TD45MS	TD45YS	TD55	TD55M	TD55Y	TD55S	TD55MS	TD55YS
GENERAL DATA	Maximum diameter of swinging over bed (inch)		37.4					37.4				37.4				37.4				37.4				37.4				37.4																
	Maximum diameter of swinging over slides (inch)		28.1					28.1				28.1				28.1				28.1				28.1				28.1																
	Maximum turning diameter (inch)		21.7					21.7				21.7				21.7				21.7				21.7				21.7																
	Distance between spindle and tailstock center (inch)	Z800	36.0	-				35.4	-				35.4	-				34.4	-				33.5	-				33.5	-				33.4	-										
		Z1350	57.68	-				57.01	-				57.01	-				56.06	-				55.12	-				55.12	-				55.04	-										
	Distance between center of spindles (inch)		-		32.5				-		31.2				-		31.2				-		30.2				-		29.9				-		29.3				-		29.2			
	X-axis travel (inch)		15.0					15.0				15.0				15.0				15.0				15.0				15.0																
	Z-axis travel (inch)	Z800	31.5					31.5				31.5				31.5				31.5				31.5				31.5																
		Z1350	53.15					53.15				53.15				53.15				53.15				53.15				53.15																
	Y-axis travel (inch)		-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36	-	-	+3.15 -2.36			
	B-axis travel (inch)	Z800	31.5					31.5				31.5				31.5				31.5				31.5				31.5																
		Z1350	53.15					53.15				53.15				53.15				53.15				53.15				53.15																
	Fast feedrate X (ipm)		1181					1181				1181				1181				1181				1181				1181																
	Fast feedrate Z (ipm)		1181					1181				1181				1181				1181				1181				1181																
	Fast feedrate Y (ipm)		591					591				591				591				591				591				591																
Fast feedrate B (ipm)		433	1181				433	1181				433	1181				433	1181				433	1181				433	1181																
Axis acceleration		1g=9.8 m/s2					1g=9.8 m/s2				1g=9.8 m/s2				1g=9.8 m/s2				1g=9.8 m/s2				1g=9.8 m/s2				1g=9.8 m/s2																	
SPINDLE	Maximum speed (rpm)		4500					4000				4000				3500				3000				2200				1600																
	Bearing outside diameter (inch)		5.9					6.69				6.69				7.87				9.45				12.2				12.6																
	Bearing inside diameter (inch)		3.94					4.33				4.33				5.12				6.3				7.87				9.45																
	Spindle nose		ASA 6"A2					ASA 6"A2				ASA 6"A2				ASA 8"A2				ASA 11"A2				ASA 11"A2				ASA 15"A2																
	Spindle inside diameter (inch)		2.4					2.87				2.87				3.58				4.17				5.35				7.56																
	Maximum bar diameter (inch)		2.05					2.6				2.6				3.23				3.74				5.0				7.09																
	Chuck diameter (inch)		6.89/8.27					8.27				9.84/ 8.27				10/ 12.4				12.4				12.4/15.75				16.69																
	Chuck bore (inch)		2.2/2.05					2.6				2.6				3.23				3.74				4.8/4.65				7.09																
	Spindle power (HP (max./S6 40%))		18.8/10.7					29.5/20.1				46.9/25.5				53.6/33.5				64.4 (S3 25%) /52.3 (S1)				68.4 (S3 25%) /52.3 (S1)				68.4 (S3 25%) /52.3 (S1)																
	Turning torque (lb.ft)		215.4(max.) 112.8 (S6 40%)					269.9 (max.) 210.9 (S6 40%)				663.8 (max.) 267.7 (S6 40%)				1752.3 (max.) 531 (S6 40%)				1106.3 (max.) 938.9 (S3 25%) 763.4 (S1)				2655.2 (max.) 2212.7 (S3 25%) 1475.1 (S1)				2655.2 (max.) 2212.7 (S3 25%) 1475.1 (S1)																
	TAILSTOCK	Morse cone	Ø150x150 rotary quill	CM5	-				CM5	-				CM5	-				CM5	-				CM5	-				CM5	-				CM5	-									
Ø110x150 rotary quill			CM4	-				CM4	-				CM4	-				CM4	-				CM4	-				CM4	-				CM4	-										
Ø90x120 live centre			CM5	-				CM5	-				CM5	-				CM5	-				CM5	-				CM5	-				CM5	-										
Ø90x120 rotary quill			CM3	-				CM3	-				CM3	-				CM3	-				CM3	-				CM3	-				CM3	-										
Tailstock travel (inch)		Z800	31.5	-				31.5	-				31.5	-				31.5	-				31.5	-				31.5	-				31.5	-										
		Z1350	53.15	-				53.15	-				53.15	-				53.15	-				53.15	-				53.15	-				53.15	-										
Max. force at 45 bar (lbf)		1984.2	-				1984.2	-				1984.2	-				3306.9 (05.9 3306.9 (04.3 1984.16 (03.5)	-				3306.9 (05.9 3306.9 (04.3 1984.16 (03.5)	-				6613.9 (05.9 3306.9 (04.3 1984.16 (03.5)	-				4409.2 (05.9 3306.9 (04.3 1984.16 (03.5)	-											

TORO TD SERIES

TECHNICAL DATA

TECHNICAL DATA			TD15						TD20						TD25						TD30						TD35						TD45						TD55					
			TD15	TD15M	TD15Y	TD15S	TD15MS	TD15YS	TD20	TD20M	TD20Y	TD20S	TD20MS	TD20YS	TD25	TD25M	TD25Y	TD25S	TD25MS	TD25YS	TD30	TD30M	TD30Y	TD30S	TD30MS	TD30YS	TD35	TD35M	TD35Y	TD35S	TD35MS	TD35YS	TD45	TD45M	TD45Y	TD45S	TD45MS	TD45YS	TD55	TD55M	TD55Y	TD55S	TD55MS	TD55YS
TURRET	Number of positions		16 (12)						16 (12)						16 (12)						12 (16)						12 (16)						12 (16)						12 (16)					
	Section of tools (mm)		25x25 (Ø50)						25x25 (Ø50)						25x25 (Ø50)						25x25 (Ø50)						25x25 (Ø50)						25x25 (Ø50)						25x25 (Ø50)					
	Changing time		22,5° 0,2s-180° 0,5s						22,5° 0,2s-180° 0,5s						22,5° 0,2s-180° 0,5s						22,5° 0,2s-180° 0,5s						22,5° 0,2s-180° 0,5s						22,5° 0,2s-180° 0,5s						22,5° 0,2s-180° 0,5s					
	Interlocking force at 45 bar (kgf)		17636.9						17636.9						17636.9						17636.9						17636.9						17636.9						17636.9					
DRIVEN TOOLS	Number of driven tools		-	16(12)	-	16(12)	-	16(12)	-	16(12)	-	16(12)	-	16(12)	-	16(12)	-	16(12)	-	12(16)	-	12(16)	-	12(16)	-	12(16)	-	12(16)	-	12(16)	-	12(16)	-	12(16)	-	12(16)	-	12(16)	-	12(16)	-	12(16)	-	12(16)
	Turning speed (rpm)		-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000	-	12000
	Power (HP) (max./S1)		-	18.4/14.8	-	18.4/14.8	-	18.4/14.8	-	18.4/14.8	-	18.4/14.8	-	18.4/14.8	-	18.4/14.8	-	18.4/14.8	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1	-	11,3/8,1
	Maximum torque (lb.ft)		-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4	-	77.4
SUBSPINDLE	Maximum speed (rpm)		-		4000		-		4000		-		4000		-		4000		-		4000		-		4000		-		4000		-		4000		-		4000		-		4000			
	Bearing outside diameter (inch)		-		6.69		-		6.69		-		6.69		-		6.69		-		6.69		-		6.69		-		6.69		-		6.69		-		6.69		-		6.69			
	Bearing inside diameter (inch)		-		4.33		-		4.33		-		4.33		-		4.33		-		4.33		-		4.33		-		4.33		-		4.33		-		4.33		-		4.33			
	Spindle nose		-		ASA 6"A2		-		ASA 6"A2		-		ASA 6"A2		-		ASA 6"A2		-		ASA 6"A2		-		ASA 6"A2		-		ASA 6"A2		-		ASA 6"A2		-		ASA 6"A2		-		ASA 6"A2			
	Spindle inside diameter (inch)		-		2.07		-		2.07		-		2.07		-		2.07		-		2.07		-		2.07		-		2.07		-		2.07		-		2.07		-		2.07			
	Bar diameter (inch)		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6			
	Chuck diameter (inch)		-		8.27		-		8.27		-		8.27		-		8.27		-		8.27		-		8.27		-		8.27		-		8.27		-		8.27		-		8.27			
	Chuck bore (inch)		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6		-		2.6			
	Power (HP) (max./ S6 40%)		-		29.5/20.1		-		29.5/20.1		-		29.5/20.1		-		29.5/20.1		-		29.5/20.1		-		29.5/20.1		-		29.5/20.1		-		29.5/20.1		-		29.5/20.1		-		29.5/20.1			
	Turning torque (lb.ft) (max./S6 40%)		-		269.9/210.9		-		269.9/210.9		-		269.9/210.9		-		269.9/210.9		-		269.9/210.9		-		269.9/210.9		-		269.9/210.9		-		269.9/210.9		-		269.9/210.9		-		269.9/210.9			
MISCELLANEOUS	Coolant tank (gal)		Z800 lateral		80.6						80.6						80.6						80.6						80.6						80.6									
			Z800 rear		61.1						61.1						61.1						61.1						61.1															
			Z1350		92.3						92.3						92.3						92.3						92.3															
	Hydraulic oil tank (gal)		2.6						2.6						2.6						2.6						2.6						2.6											
	Lubrication oil tank (gal)		1						1						1						1						1						1											
	Installed power (KVA)		30	30	30	45	45	45	30	30	30	45	45	45	45	45	45	45	45	65	45	45	45	45	65	65	65	65	100	100	100	65	65	65	100	100	100	65	65	65	100	100	100	
	Functioning voltage		400V 50Hz ±5% (230V 50Hz ±5%)						400V 50Hz ±5% (230V 50Hz ±5%)						400V 50Hz ±5% (230V 50Hz ±5%)						400V 50Hz ±5% (230V 50Hz ±5%)						400V 50Hz ±5% (230V 50Hz ±5%)						400V 50Hz ±5% (230V 50Hz ±5%)											
	Environmental temperature		35°C						35°C						35°C						35°C						35°C						35°C											
	Total weight (lb)		Z800		18298(*)	19180(*)	18739(*)	19620(*)	18739(*)	19620(*)	18739(*)	19620(*)	18739(*)	19620(*)	19180(*)	20062(*)	20282(*)	21664(*)	20282(*)	21664(*)	20282(*)	21664(*)	20282(*)	21664(*)	20282(*)	21664(*)	20282(*)	21664(*)	20282(*)	21664(*)	21385(*)	22267(*)	21385(*)	22267(*)	21385(*)	22267(*)	21385(*)	22267(*)	21385(*)	22267(*)				
			Z1350		20944(*)	-	21385(*)	-	21385(*)	-	21385(*)	-	21385(*)	-	21385(*)	-	21826(*)	-	122928(*)	-	122928(*)	-	122928(*)	-	122928(*)	-	122928(*)	-	122928(*)	-	122928(*)	-	24030(*)	-	24030(*)	-	24030(*)	-	24030(*)	-	24030(*)			
	Dimensions (inch)		TD	Z800	110.4x78.3x76.4						110.4x78.3x76.4						110.4x78.3x76.4						110.4x78.3x76.4						110.4x78.3x76.4						110.4x78.3x76.4									
			TD Y	Z800	110.4x78.3x88.0						110.4x78.3x88.0						110.4x78.3x88.0						110.4x78.3x88.0						110.4x78.3x88.0						110.4x78.3x88.0									
			TD	Z1350	160.9X83.0X80.8						160.9X83.0X80.8						160.9X83.0X80.8						160.9X83.0X80.8						160.9X83.0X80.8						160.9X83.0X80.8									
			TD Y	Z1350	160.9X83.8X92.4						160.9X83.8X92.4						160.9X83.8X92.4						160.9X83.8X92.4						160.9X83.8X92.4						160.9X83.8X92.4									
	Inner volume (ft³)		TD	Z800	63.57						63.57						63.57						63.57						63.57						63.57									
			TD Y	Z800	70.63						70.63						70.63						70.63						70.63						70.63									
TD			Z1350	88.29						88.29						88.29						88.29						88.29						88.29										
TD Y			Z1350	98.88						98.88						98.88						98.88						98.88						98.88										



Nationwide Service

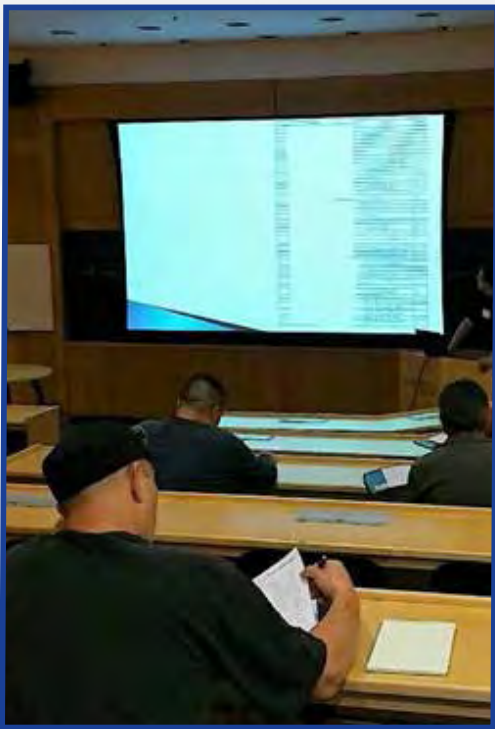
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21125 Cortez Blvd.
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tele: 352.799.5223
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